



FÉDÉRATION INTERNATIONALE DE SKI
INTERNATIONAL SKI FEDERATION
INTERNATIONALER SKI VERBAND



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FIS-Website: <http://www.fis-ski.com>

FIS INFO

FIS World Cup Trophy

Title:	FIS Ski World Cup
Material:	Full Lead Crystal
Refining process:	Diamond cut
Logos:	Finest engraving technique
Weight:	8 kg (small trophy) 12 kg (large trophy)
Value:	CHF 2'500.—(small trophy) CHF 5'000.—(large trophy)

The FIS World Cup trophy is an exclusive trophy manufactured solely for the International Ski Federation. The trophy, unique in terms of the various glass refining techniques, is exclusively awarded to the FIS World Cup winner.

It is the JOSKA Crystal company in Germany that has been producing the World Cup trophy for 12 years. Today 64 World Cup trophies yearly are bestowed to the winners in the World Cup finals world-wide.

For every winner of the classic Alpine FIS World Cup disciplines (Downhill and Slalom), the Ski Jumping, the Cross-Country and the Nordic Combined the crystal trophy is the crowning of a successful FIS World Cup season

Manufacturing process:

Out of a 1200° hot, glowing, molten mass of glass the World Cup trophy is formed into a raw form by the glass blowers, who sweat profusely during their hard but at the same time highly artistic work. After cooling off for ten hours, the trophy is brought to the glass cutter, who, with diamond discs, cuts the unmistakable design of the snow crystals into the trophy. The FIS logos, the disciplines and not the least the names of the sponsors are engraved into the glass with a unique technique kept strictly secret by the JOSKA company. The high quality standards demanded by the FIS and the company itself decide in the controlling process, which trophy is actually handed over to a winner or thrown back into the glass melt because of minute irregularities. The FIS World Cup trophy is a product exclusively manufactured and reserved for a single purpose: honouring the best athlete in a FIS World Cup discipline.

Finally, protected in specially designed shipping cases the FIS trophies are sent out into the world by the JOSKA company in Bodenmais (GER).